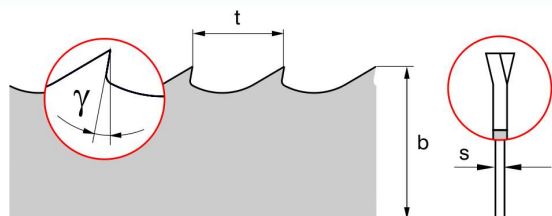
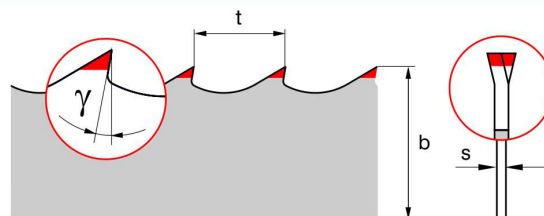


Band saws for wood

Midium Gold Midium Gold HORN



raw, RO



HORN

→ Midium Gold | Midium Gold HORN



b x s [mm]	32x1,1	35x1,0	35x1,1	38x1,15	40x1,0	40x1,1	50x1,1
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Saws available: raw, RO (set, sharpened), HORN (hardened, set, sharpened).

Wykonujemy piły do drewna miękkiego surowego, a także twardego i/lub zmarzniętego.

Piły przeznaczone do drewna twardego i/lub zmarzniętego należy dodatkowo oznaczyć na zamówieniu symbolem T.

Pitches available: t=22,23 mm / b=50 mm t=22,23 mm or t=25 mm.

Steel: chrome – vanadium alloy steel.

Hardness of saw: Midium Gold saw's body 45-47 HRC, hardened teeth 56-59 HRC

The usagee

Saws Midium Gold for sawing any kind of wood. Midium Gold HORN provides highly effective performance on sawing hard, frozen and high density wood.

Rules of usage

Cooling - the saw requires very abundant cooling to prevent overheating. In summer time, as cooling liquid should be used water, in winter – it is advised to use oil.

Working time (h + 12 h rest time = sharpening)

Midium Gold 2 h | Midium Gold HORN 2,5 h

Sharpening

Bakelite Ro-Ma or Andre abrasive disc; borazone grinding wheel Ro-Ma adjusted for tooth shape (with oil cooling). Tooth height should be kept: 5,2 mm (for hard wood) or 6,5 mm (for soft wood).

Setting

On 2/3 of tooth height, measuring from the top. Recommended value of set is measured on side from the body of sharpened saw. For soft raw wood value of set should be from 0,40 to 0,65, and for hard and frozen wood from 0,30 to 0,45 mm.

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